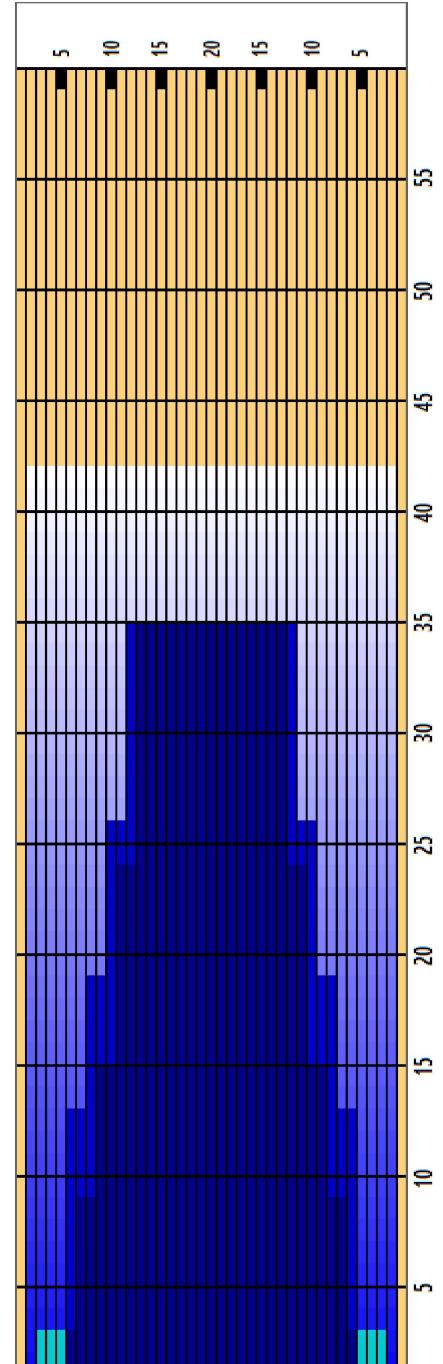


Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	50 ul
Forward Oil Total	15.35 mL	Reverse Oil Total	7.75 mL	Volume Oil Total	23.1 mL
Tank Configuration	N/A	Tank A Conditioner	Prodegy	Tank B Conditioner	Prodegy

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	3L	3R	3	14	A	105	0.0	3.9	3.9	5250
2	7L	7R	2	18	A	54	3.9	9.0	5.1	2700
3	9L	9R	2	22	A	46	9.0	15.2	6.2	2300
4	11L	11R	3	22	A	57	15.2	24.5	9.3	2850
5	13L	13R	3	26	A	45	24.5	35.5	11.0	2250
6	2L	2R	0	30	A	0	35.5	42.0	6.5	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	42.0	35.0	-7.0	0
2	12L	12R	2	30	A	34	35.0	26.5	-8.5	1700
3	10L	10R	2	26	A	42	26.5	19.2	-7.3	2100
4	8L	8R	2	22	A	50	19.2	13.0	-6.2	2500
5	6L	6R	1	18	A	29	13.0	10.5	-2.5	1450
6	2L	2R	0	14	A	0	10.5	0.0	-10.5	0

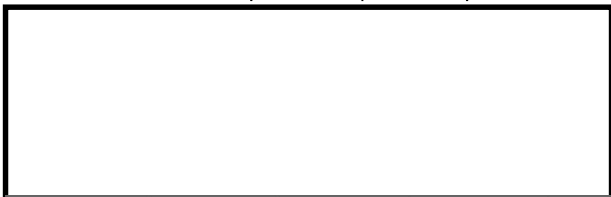


Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.26	1.61	1	1	1.61	5.26

