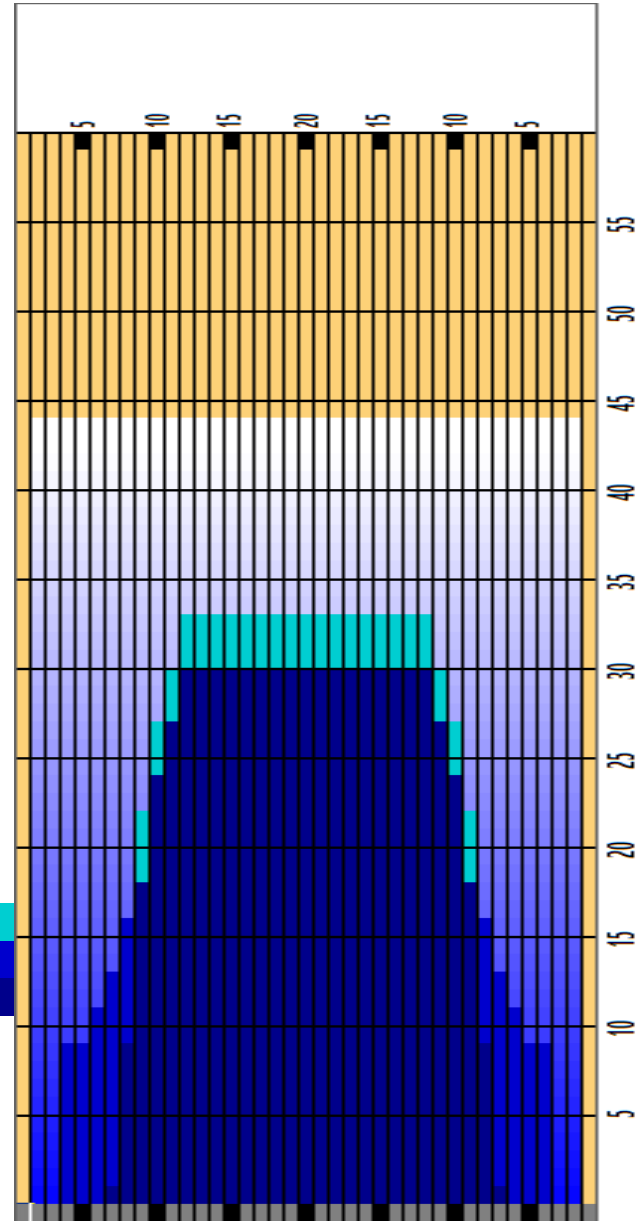


Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	37 ul
Forward Oil Total	12.913 mL	Reverse Oil Total	7.955 mL	Volume Oil Total	20.868 mL
Tank Configuration	Only A	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	6L	6R	1	14	29	0.0	0.0	0.0	1073
2	7L	7R	1	14	27	0.0	1.9	1.9	999
3	8L	8R	4	14	100	1.9	9.8	7.9	3700
4	9L	9R	5	18	115	9.8	22.5	12.7	4255
5	10L	10R	2	18	42	22.5	27.6	5.1	1554
6	11L	11R	1	22	19	27.6	30.7	3.1	703
7	12L	12R	1	22	17	30.7	33.8	3.1	629
8	2L	2R	0	22	0	33.8	40.0	6.2	0
9	2L	2R	0	26	0	40.0	44.0	4.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	44.0	40.0	-4.0	0
2	2L	2R	0	22	0	40.0	30.0	-10.0	0
3	12L	12R	1	22	17	30.0	26.9	-3.1	629
4	11L	11R	1	22	19	26.9	23.8	-3.1	703
5	10L	10R	1	22	21	23.8	20.7	-3.1	777
6	10L	10R	1	18	21	20.7	18.2	-2.5	777
7	9L	9R	1	18	23	18.2	15.7	-2.5	851
8	8L	8R	1	18	25	15.7	13.2	-2.5	925
9	7L	7R	1	18	27	13.2	10.7	-2.5	999
10	6L	6R	1	14	29	10.7	8.8	-1.9	1073
11	4L	4R	1	14	33	8.8	6.9	-1.9	1221
12	2L	2R	0	10	0	6.9	0.0	-6.9	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	12	1.3	1	1	1.3	12

