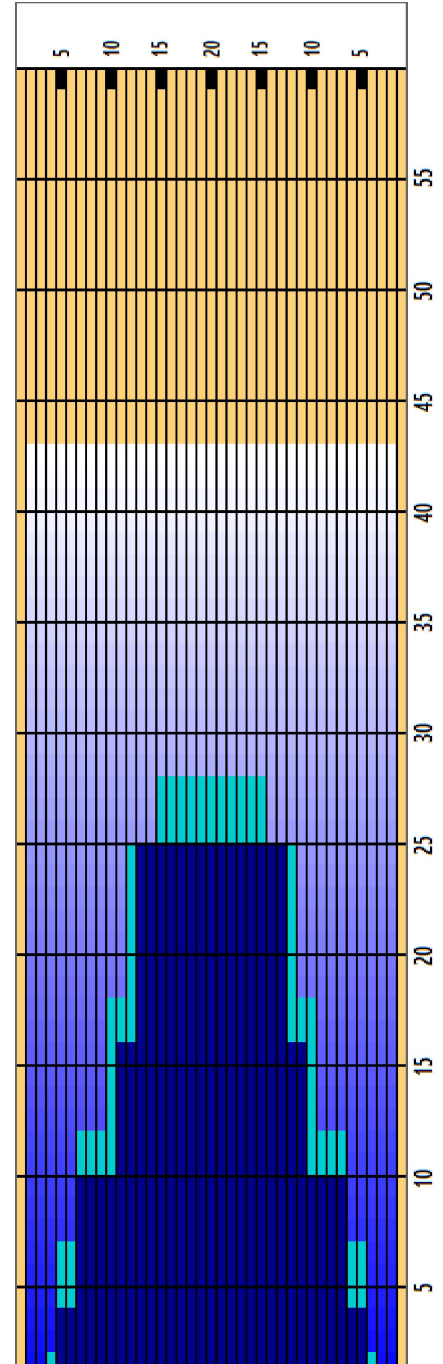


|                      |          |                    |         |                    |          |
|----------------------|----------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 43       | Reverse Brush Drop | 38      | Oil Per Board      | 50 ul    |
| Forward Oil Total    | 13.65 mL | Reverse Oil Total  | 8.4 mL  | Volume Oil Total   | 22.05 mL |
| Tank Configuration   | N/A      | Tank A Conditioner | Prodegy | Tank B Conditioner | Prodegy  |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L    | 2R   | 1     | 14    | A    | 37      | 0.0   | 0.0  | 0.0  | 1850  |
| 2 | 4L    | 4R   | 1     | 18    | A    | 33      | 0.0   | 2.5  | 2.5  | 1650  |
| 3 | 5L    | 5R   | 2     | 18    | A    | 62      | 2.5   | 7.6  | 5.1  | 3100  |
| 4 | 7L    | 7R   | 2     | 18    | A    | 54      | 7.6   | 12.7 | 5.1  | 2700  |
| 5 | 10L   | 10R  | 2     | 22    | A    | 42      | 12.7  | 18.9 | 6.2  | 2100  |
| 6 | 12L   | 12R  | 2     | 22    | A    | 34      | 18.9  | 25.1 | 6.2  | 1700  |
| 7 | 15L   | 15R  | 1     | 22    | A    | 11      | 25.1  | 28.2 | 3.1  | 550   |
| 8 | 2L    | 2R   | 0     | 26    | A    | 0       | 28.2  | 32.0 | 3.8  | 0     |
| 9 | 2L    | 2R   | 0     | 26    | A    | 0       | 32.0  | 43.0 | 11.0 | 0     |

|   | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 30    | A    | 0       | 43.0  | 25.0 | -18.0 | 0     |
| 2 | 13L   | 13R  | 3     | 22    | A    | 45      | 25.0  | 15.7 | -9.3  | 2250  |
| 3 | 11L   | 11R  | 2     | 22    | A    | 38      | 15.7  | 9.5  | -6.2  | 1900  |
| 4 | 7L    | 7R   | 2     | 18    | A    | 54      | 9.5   | 4.4  | -5.1  | 2700  |
| 5 | 5L    | 5R   | 1     | 14    | A    | 31      | 4.4   | 2.5  | -1.9  | 1550  |
| 6 | 2L    | 2R   | 0     | 10    | A    | 0       | 2.5   | 0.0  | -2.5  | 0     |



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



|  |
|--|
|  |
|--|

| Item             | 3L-7L:18L-18R  | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R  |
|------------------|----------------|----------------|-----------------|-----------------|----------------|----------------|
| Description      | Outside:Middle | Middle:Middle  | Inside:Middle   | Middle:Inside   | Middle:Middle  | Middle:Outside |
| Track Zone Ratio | 4.32           | 1.67           | 1.02            | 1.02            | 1.67           | 4.32           |

