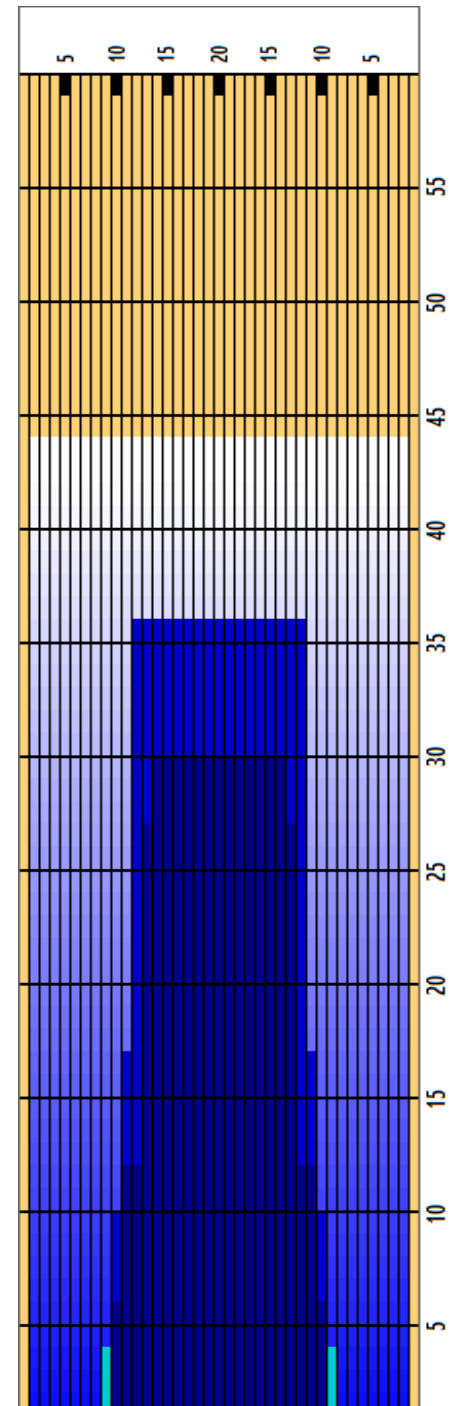


Oil Pattern Distance	44	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	12.95 mL	Reverse Oil Total	9.85 mL	Volume Oil Total	22.8 mL
Tank Configuration	A Only	Tank A Conditioner	CURRENT	Tank B Conditioner	CURRENT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	A	74	0.0	1.9	1.9	3700
2	9L	9R	1	18	A	23	1.9	4.4	2.5	1150
3	10L	10R	1	18	A	21	4.4	6.9	2.5	1050
4	11L	11R	2	18	A	38	6.9	12.0	5.1	1900
5	13L	13R	6	18	A	90	12.0	27.3	15.3	4500
6	14L	14R	1	22	A	13	27.3	30.4	3.1	650
7	2L	2R	0	22	A	0	30.4	34.0	3.6	0
8	2L	2R	0	26	A	0	34.0	44.0	10.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	A	0	44.0	36.0	-8.0	0
2	12L	12R	2	22	A	34	36.0	29.8	-6.2	1700
3	12L	12R	5	18	A	85	29.8	17.1	-12.7	4250
4	11L	11R	3	18	A	57	17.1	9.5	-7.6	2850
5	10L	10R	1	14	A	21	9.5	7.6	-1.9	1050
6	2L	2R	0	14	A	0	7.6	0.0	-7.6	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	12	3.24	1.01	1.01	3.24	12

